

TOP-330PLUS | VARNISHING & DIE CUTTING SOLUTION



Machine for cost-efficient, high quality converting and finishing. Features winding, cold foiling, super varnishing, flexo printing, semi- or full rotary die cutting, IML system, slitting and sheeting. The optimal solution for high productivity.

TOP-330PLUS

Max Die-cutting Speed (semi-rotary)	60 m/min
Max Die-cutting Speed (rotary)	110 m/min
Accuracy of Adhesive Cutting	±0.15 mm
Accuracy of IML Cutting	±0.25 mm
Registration	Mark Sensor
Max Slitting Width	16 mm
Max Web Width	330 mm
Max Unwinder dia.	700 mm
Max Rewinder dia.	700 mm
Optional Magnetic Cylinder	60 T ~ 204 T
Standard Magnetic Cylinder	120 T
Max Flexo Printing Speed	110 m/min
Accuracy of Flexo Register	±0.15 mm
Max Speed of Hot Lamination	65 m/min
Total Motor Power	19 kw ~ 21 kw
Dimension	3500 x 1200 x 1500 mm
Weight	2800 KGS



UNWINDER & WEB GUIDING

Unwinder with closed-loop tension control. Electronic web guide with ultrasonic edge guide sensor. 76 mm air expanding mandrel. Max diameter 700 mm - 1000 mm roll capacity.

FLEXO PRINTING UNIT

Independent, servo-driven semi- or full rotary printing unit with auto pre-positioning and registration. Offers reverse side printing. Printing repeat lengths of 50 mm - 457 mm.



*Cost-efficient
high quality
varnishing
& die cutting*

COLD FOIL & SUPER VARNISH

Cold-foil and super varnish with two pneumatic shafts and unwind/rewind.



SEMI- OR FULL ROTARY DIE CUTTING

Independent and servo-driven. Repeat lengths from 50 mm - 330 mm for semi-rotary, and 190.5 mm - 476.25 mm for full rotary. Magnetic or solid/engraved cylinders.



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IML SYSTEM

IML die-cutting system designed for easy installation and removal. Static eliminator in label output collection table works with counter and stepless speed regulation.



SLITTER

Optional shear slitter or razor blade slitter. Easy to install. Features a standard high pressure waste suction system.